

Technical datasheet.



PRODUCT TYPE:	HIGH-BUILD WHITE MDF PRIMER
ADVANTAGES:	A fast-drying cellulose based primer for application to wood and similar substrates such as MDF used for interior application.

MIXING RATIO:	n/a	COLOUR:	White	PRODUCT CODE:	11173
THINNERS:	08350 for MDF	GLOSS:	Primer	TYPICAL PERFORMANCE:	May be overcoated with cellulose, or pre-cat finishes.

PHYSICAL PROPERTIES

VISCOSITY:	90-95 secs B4 @ 20°C	DRYING TIMES:	Touch dry 20 min. 1 hour to sand
VOC CONTENT:	634 gms/litre	CURING TIMES:	n/a
WEIGHT SOLIDS:	45%	POT LIFE:	n/a
FLASH POINT:	Below 22°C	STORAGE LIFE:	12 months from date of manufacture..

APPLICATION CONSIDERATIONS

SUBSTRATE PREPARATION:	Ensure surfaces are clean, dry and free from dust.	THEORETICAL COVERAGE:	10 square mts/ltr
SUBSTRATE:	Most wood and wood based substrates.	WET FILM THICKNESS:	80-100 microns
APPLICATIONS:	Should be thinned for conventional spray application through a 1,8 tip at 50 psi or 9-11 thou for a pressure fed system . Also suitable for air-assisted airless spray equipment. Thin with 08350 for application onto MDF. Apply 1 or 2 coats as required.	DRY FILM THICKNESS:	25-30 microns
APPLICATION ADVICE:	Use a knotting primer or sealer such as 04004 where required our knots on pine.	(APPROX PER COAT):	

Contact details

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Health and Safety

A Health and Safety Datasheet for this product will have been automatically emailed as part of the order acknowledgement. Should another copy be required please contact Intercoat on 01922 638821 or via email on sales@intercoat-paints.co.uk. Please note the product label will also contain details of hazards and should be read fully, prior to using the product.

COSHH Advice

The HSDS datasheet is insufficient as a COSHH Risk Assessment. The information on this datasheet coupled with the HSDS should form a firm foundation for the construction of your COSHH risk assessment for the use of this product. You are advised to take into account the area in which the product is used ( which may be unique in your operation) and also the exposure of staff working within the area. Fundamental issues would include air extraction (LEV), use of PPE where required and staff training.

Product Quality

All products undergo thorough Quality Control Testing. Always ensure that the product is completely stirred up before use. In line with our Terms and Conditions you are advised to check the product including colour and gloss on a representative substrate sample, prior to a full production run.

Waste Disposal

If the product label does not state that the material is "NC - Not Classified " then the material will be classified as Hazardous Waste and will need to be disposed of in line with the current legislation. Intercoat can provide that service as a registered Waste Carrier and Waste Transfer Station. Please contact Intercoat for a quotation.